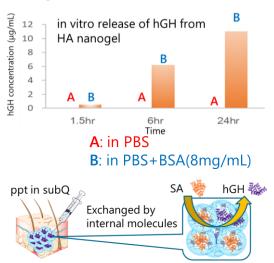
Sustained release of Precipitation grade

Plasma PK of hGH after SC 1000 SDRat (CRJ)、♂、6w Plasma hGH concentration N=3 SC of 5mL/kg 100 Detected by ELISA (ng/mL) 10 hGH 0.1 2 8 10 12 0 4 6 Time (day) 0.5 4.5 (mg/kg) 3 hGH 10 20 (Loading %w/w) 5 15 Formulation 0.1 0.3 0.6 0.9 (mg/mL) 1.2 HA nanogel (mg/mL) 6 6 6 6

Speculated mechanism of sustained release from HA nanogel



SC injection

PK parameters Cmax

AUCinf

MRTinf

BA (vs SC)

·hGH was dose-dependently released for 10 days.

99.1

332

2.6

16.8

562

58.4

58.2

- ·AUCinf increased proportionally with dose.
- ·hGH was released by addition of BSA.

(ng/mL)

(ng hr/mL)^{*)}

(hr)

(%)

·hGH might be released by exchange with internal molecules such as SA.

27.8

970

55.7

50.3

58.8

1711

53.1

59.1

173.2

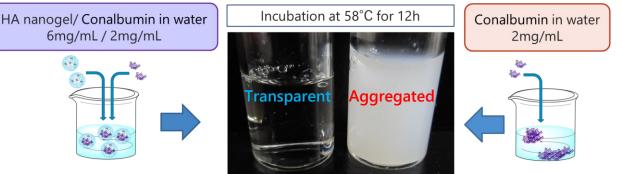
2963

66.3

76.8

Anti-aggregation of protein

Protection from thermal denaturation



Same effect detected for both grades

·HA nanogel could protect conalbumin from aggregation caused by thermal denaturation

Improvement of Solubility

| Solubility enhancement of drugs with poor solubility in water, by HA nanogel | | | | | Comparison of solubilizing effect of HA nanogel with other solubilizers |
|--|-------|-----------------------|--|-----------------------------------|---|
| Drug | Mw | Solubility (µg/mL) | Solubility with HA nanogel (µg/mL) | Enhanced solubility (times) | Solubility of CyA in solubilizer (50mg/mL) HA nanogel: 10,000 μg/mL Cremophor EL: 1,000 μg/mL * |
| Paclitaxel | 854 | <0.3 | 50 | > 160 | TW80/TW20: 500 μg/mL * |
| ltraconazole | 705 | < 1 | 3,800 | > 3,800 | Cyclodextrins: 100 μg/mL * |
| Cyclosporine A | 1,202 | 30 | 10,000 | > 300 | * AAPS PharmSciTec 2001, 2(1), article 2 (http//www.pharmscitech.com) |

•HA nanogel can improve the solubility of poorly water-soluble drugs.

Asahi**KASEI**